

COMPONENT	SERIES	THREAD SIZE	BOLT TORQUE (FT-LB)
FLANGE CONNECTIONS	1000/1100	5/16-24 UNF	22-25
	1310	3/8-24 UNF	40-48
	1330/1350/1410	7/16-20 UNF	63-75
	1480/1550	1/2-20 UNF	97-116
	1610/170	3/8-24 UNF	40-48
	1760/1810	7/16-20 UNF	63-75
	1880/1900	5/8-18 UNF	194-232
U-BOLT ASSEMBLIES	1210/1310/1330	5/16-24 UNF	14-17
	1350/1410	3/8-24 UNF	20-24
	1480/1550	7/16-20 UNF	32-37
BEARING STRAP ASSEMBLIES	1210/1310/1330	1/4-28 UNF	13-18
	1350/1410	5/16-24 UNF	25-30
	1480/1550/1610	3/8-24 UNF	55-60
	1710/1760/1810	1/2-20 UNF	115-135
	1950	3/4-16 UNF	271-362
BEARING PLATE ASSEMBLIES WITH LOCK STRAP	1610	5/16-24 UNF	17-24
	1710/1760/1810	3/8-24 UNF	32-42
	1880	7/16-20 UNF	50-66
BEARING PLATE ASSEMBLIES WITH SERRATED BOLT	1610	5/16-24 UNF	27-34
	1710/1760/1810	3/8-24 UNF	39-49
	1880	7/16-20 UNF	57-73
SHAFT NUTS	---	5/8-18 UNF	110-120
	---	1.00-20 UNEF	400-450
	---	1.25-18 UNEF	475-525
WING BEARING ASSEMBLIES	2C/3C/4C	5/16-24 UNF	22-27
	5C/6C	M10x1.5	43-47 [58-64 Nm]
		3/8-24 UNF	37-49
	7C/8C	M12x1.75	67-80 [91-108 Nm]
		7/16-20 UNF	65-75
		1/2-20 UNF	70-80
	8.5C/9C	M12x1.75	67-80 [91-108 Nm]
		1/2-20 UNF	110-120
	10C	M16x2	164-195 [223-265 Nm]
		5/8-18 UNF	230-240
	12C	M14x1.5	113-134 [153-182 Nm]
		5/8-18 UNF	230-240
11C/15C	M20x2.5	322-382 [436-518 Nm]	
	3/4-16 UNF	315-345	